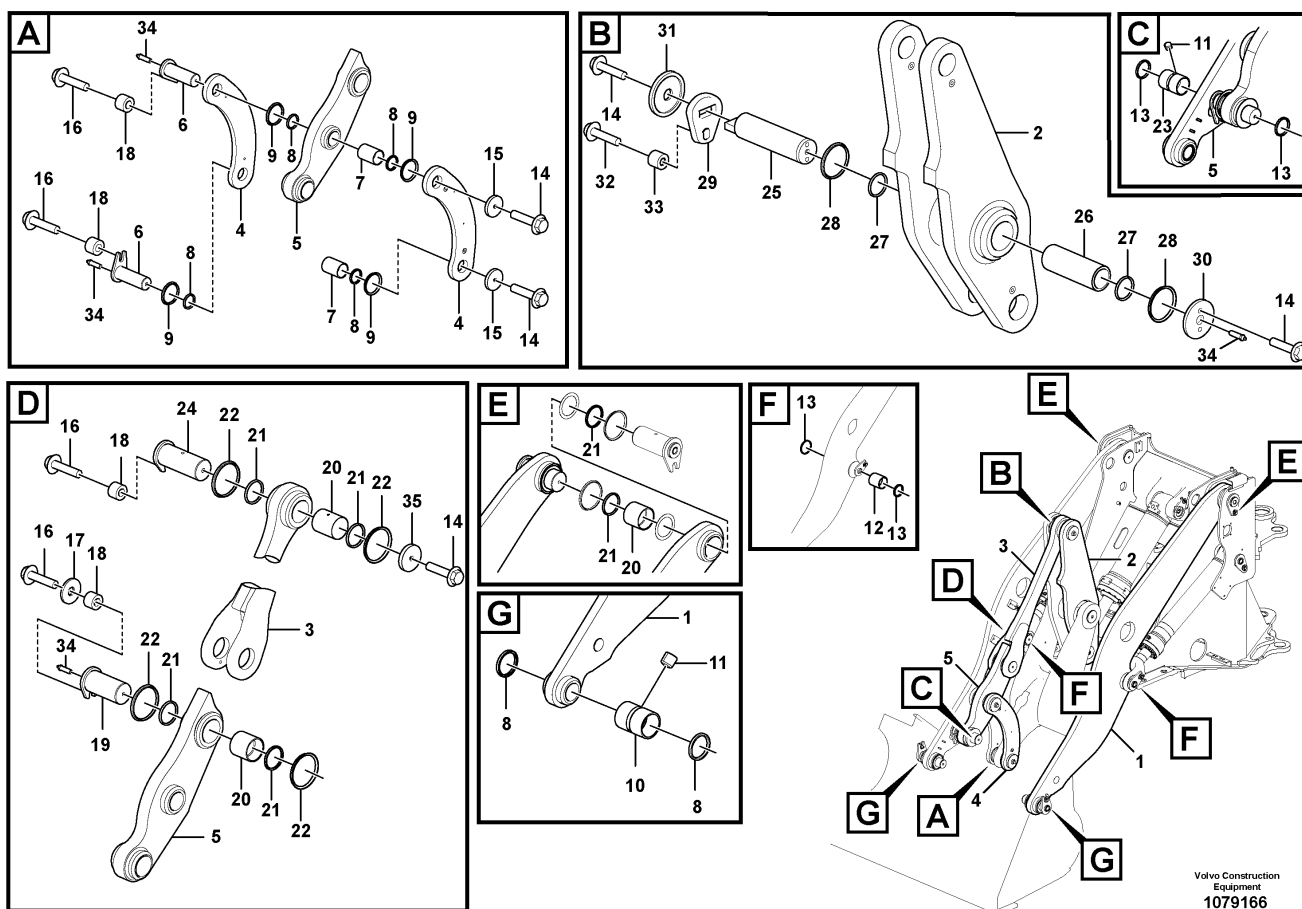


Date: 9/24/2025	Image id: 1079166	Catalogue: 20729	Model: L90H
Brand: Volvo	Serial: 13011-15724, 15725-15734, 16001-19578, 623002-627331	Group/Section: 945/200	Title: Lifting frame work with assembly parts 85681,33035



Section option	Kit	Option description
VOE85681	VOE17238417	Boom LOAD 33035
VOE33035		Loading unit L90G

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16929792	1							Lifting frame work		
	VOE11177711	8							•Screw		
2	VOE11432124	1							Link		
3	VOE11015350	1							Link		
4	VOE11020741	2							Link		
5	VOE11177141	1							Link		
	VOE11177711	2							•Screw		

6	VOE11015674	2							Pin		
7	VOE11177045	2							Bushing		
8	VOE11005014	8							Scraper ring		
9	VOE11048019	4							Sealing ring		
10	VOE11015609	2							Bushing		
11	VOE11701827	3							Plug		
12	VOE11015750	2							Bushing		
13	VOE11005015	6							Scraper ring		
14	VOE60113125	6							Flange screw		(VOE968435)
15	VOE11004396	2							Washer		
16	VOE60113109	4							Flange screw		(VOE13965192)
17	VOE60111990	1							Washer		(VOE13947355)
18	VOE60113599	4							Spacer sleeve		(VOE11025923)
19	VOE11015767	1							Pin		
20	VOE17424727	4							Bushing		(VOE11015748)
21	VOE11005017	8							Scraper ring		
22	VOE11048020	4							Sealing ring		
23	VOE11015610	1							Bushing		
24	VOE11015765	1							Pin		
25	VOE11016020	1							Pin		
26	VOE11015751	1							Bushing		
27	VOE11005099	2							Scraper ring		
28	VOE11048081	2							Sealing ring		
29	VOE11020923	1							Lock plate		
30	VOE11020924	1							Washer		
31	VOE11108607	1							Lock washer		
32	VOE60113126	1							Flange screw		(VOE13968436)
33	VOE11016019	1							Spacer		
34	VOE11025816	4							Lubricating nipple		
35	VOE11015065	1							Washer		

Notes

For L90H in Box C the bottom hole of the link uses pin # VOE11016121. It is shown in a L90G model for same link #.

Pos Part

- 21 VOE11005017 • L70E - If this scraper ring does not fit please try VOE11005015